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648.4703
Job Sheet 190646



Part No: 648.4703

Job Qty: 1 pcs

Part Name: C10 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/12/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/1/19

Type: SOLD

Description:

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	3/1/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		DAS
							Small Fab - 6		28
							Small Fab - 7		9-89
120	QC 4	1 pcs	3/1/19		0.00	0.00	QC 4 - 26		
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		DAS
							QC 4 - 9		69
125	DC - 1 - B4B	1 pcs	3/1/19		0.00	0.00	DC - 1 - B4B		DAS
							DC - 2 - B4B		21 MAR 14 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	3/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	3/1/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - Small Fab) Pick bag and tag Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 125 - (Document Control) Supply owner's & overhaul procedures manual 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.7303 140 - (QC21- Final Inspection - Work Order Release)					

DAS
21
9-58

MAR 04 2019



Container No: S158453



Part: 648.4703

Job No: 190646

Serial No/Batch: S158453

Revision: 4

Inspector:

Exp Date:

Instructions:

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Date: 03/04/19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5073061
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	110-Small Fab - 1	5104207
600.1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	5136710
600.1347	C10 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	5092299
AN4-23A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	F123434-1
AN6-31A	Bolt	6 Ea (6 ea)	110-Small Fab - 1	5090806
C10-10-2	Actuator Pin	1 pcs (1 ea)	110-Small Fab - 1	5118669
C10-10-3	Actuator Bushing	2 pcs (2 ea)	110-Small Fab - 1	5082408
C10-21-4	Lock Washer	8 Ea (8 ea)	110-Small Fab - 1	5089140
C10-22	Lock Bumper	3 pcs (3 ea)	110-Small Fab - 1	5144749
C10-23-1	Keeper Spacer	1 pcs (1 ea)	110-Small Fab - 1	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	110-Small Fab - 1	5060601
C10-23-3P	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5029201
C10-3	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5096426
C10-4-10P	Spring Anchor Pin	2 pcs (2 ea)	110-Small Fab - 1	5029208
C10-4-6	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5068048
C10-4-7P	Spring Retaining Pin	1 pcs (1 ea)	110-Small Fab - 1	5029216
C10-4-8	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5074860
C10-4-9P	Upper Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5029218
C10-7	Locating Pin	3 pcs (3 ea)	110-Small Fab - 1	5101822
C10-8	Trunnion Bushing	2 pcs (2 ea)	110-Small Fab - 1	5125590
C10-9-2	Latch Bearing	1 Ea (1 ea)	110-Small Fab - 1	5093405
C10-9-4	Latch Shaft Bearing	2 pcs (2 ea)	110-Small Fab - 1	5074868
C10-9-6	Latch Return Spring	2 Ea (2 ea)	110-Small Fab - 1	5090841
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5057170
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5072853
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5088946
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5122623
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	6 Ea (6 ea)	110-Small Fab - 1	5099740
MS21083N4	Nut	2 Ea (2 ea)	110-Small Fab - 1	5062621-1
MS27039-4-08	Screw	1 Ea (1 ea)	110-Small Fab - 1	5039330-1
NAS1149F0432P	Washer	2 Ea (2 ea)	110-Small Fab - 1	505005-1
NAS1149F0463P	Washer	3 Ea (3 ea)	110-Small Fab - 1	5078780
NAS1149F0632P	Washer	12 Ea (12 ea)	110-Small Fab - 1	5137711

(Quarantine)

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	222	0
	188-SHCS-1032-3/4	8	290	0
	600.1309-A	1	99	0
	600.1347	1	15	0
	AN4-23A	2	698	0
	AN6-31A	6	39	0
	C10-10-2	1	99	0
	C10-10-3	2	11	0
	C10-21-4	8	269	0
	C10-22	3	21	0
	C10-23-1	1	51	0
	C10-23-2	1	33	0
	C10-23-3	2	20	0
	C10-3	1	17	0
	C10-4-10	2	88	0
	C10-4-6	1	16	0
	C10-4-7	1	13	0
	C10-4-8	2	13	0
	C10-4-9	1	12	0
	C10-7	3	147	0
	C10-8 <i>Rev Po</i>	2	2	0
	C10-9-2	1	8	0
	C10-9-4 <i>Rev Po</i>	2	5	0
	C10-9-6	2	14	0
	C2-14-2	2	196	0
	C3-12-6	2	35	0
	C45-12-6	2	120	0
	C45-8-4	1	14	0
	MS21044N6	6	28	0
	MS21083N4	2	176	0
	MS27039-4-08	1	233	0
	NAS1149F0432P	2	1,588	0
	NAS1149F0463P	3	630	0
	NAS1149F0632P	12	427	0
Part Specifications				
Specifications could not be found.				